



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship 2 FEB.

D350-607-541
Job Sheet 169495-A



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: 09/20/2017 LMC Prop Arm No Longer Available. When Installed On High Gear, Load Capacity Is 300 lbs. And No VNE Restriction. When Installed On Low Gear Load Capacity Is 200 Lbs. Refer To Flow Chart. Not Compatible With Floats. Not Compatible With D350-591 Low Gear Step. Compatible With D350-591 High Gear Step And D350-600 Spacepods Or Airbus Squirrel Cheeks. If Aircraft Has Flat Side Locker Doors And D350-607-041/-043/-045/-047/-441/-443/-445/-447/-541/-543/-545/-547 Baskets, There May Be Interference Between Basket/Step/Door. Recommend DSI 9670 Step Mod Kit. Oversized Item, Please Refer To Shipping Instructions.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	2/2/18	2/2/18	0.00	0.00	Start Up Stores/Pkg-2			<i>SP</i> FEB 16 2018
110	Packaging	1 pcs	2/2/18	2/2/18	0.00	0.00	Packaging1-3			<i>SP</i> FEB 16 2018
120	QC	1 pcs	2/2/18	2/2/18	0.00	0.00	QC4			<i>SMB</i>
125	DC	1 pcs	2/2/18	2/2/18	0.00	0.00	DC			
130	Packaging	1 pcs	2/2/18	2/2/18	0.00	0.00	Packaging3-1			<i>SMB</i>
140	QC21-FG	1 Ea	2/2/18	2/2/18	0.00	0.00	QC21			<i>DAS 21 9-80</i> FEB 16 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG007
Descriptions: 130 - Package as per PPPD350-607-541

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN310C4	1	119	0	0
	AN4-13A	6	1,125	0	0
	AN4C15	1	62	0	0
	D2690-6	1	93	0	0
	D350-607-511	1	6	0	0
	D3912-041	1	5	0	0
	D4030-041	1	2	0	0
	D4085-3	1	2	0	0
	D4086-200	1	10	0	0
	D4150-041	1	3	0	0
	D4151-041	1	4	0	0
	D4151-043	1	3	0	0
	D4917-300	1	12	0	0
	MS17984-C413	1	63	0	0
	MS21042L4	6	4,432	0	0
	MS24665-151	1	154	0	0
	NAS1149C0463R	3	293	0	0



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CANADA
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www.dartaerospace.com

Container No: S043267



Part: D350-607-541

Job No: 169495-A

Serial No/Batch: S043267

Revision: D350-607-3

Inspector:

Date: 02/16/18



NAS1149F0432P
NAS1515H4L

12
2

489
59

0
0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Canada

Master Unit 000982

Tel (613) 632-5200

Containers on Master Unit 000982				
Serial No	Part No	Customer Part No	Status	Quantity
S043260	AN310C4	AN310C4	Allocated	1
S043259	AN4-13A	AN4-13A	Allocated	6
S043258	AN4C15	AN4C15	Allocated	1
S043257	D2690-6	D2690-6	Allocated	1
S043265	D3912-041	D3912-041	Allocated	1
S043266	D4085-3	D4085-3	Allocated	1
S009518	D4086-200		Allocated	1
S043255	D4150-041	D4150-041	Allocated	1
S043264	D4151-041	D4151-041	Allocated	1
S033809	D4151-043	D4151-043	Allocated	1
S043248	D4917-300	D4917-300	Allocated	1
S043246	MS17984-C413	MS17984-C413	Allocated	1
S043243	MS21042L4	MS21042L4	Allocated	6
S043240	MS24665-151	MS24665-151	Allocated	1
S043239	NAS1149C0463R	NAS1149C0463R	Allocated	3
S043235	NAS1149F0432P	NAS1149F0432P	Allocated	12
S043234	NAS1515H4L	NAS1515H4L	Allocated	2

D4030-041 SO 43026
D350-607-S11 SO 43298

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Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER